

可生產製品規範表 Product Specifications

產品種類 Product Type	烤漆種類 Coating Type	成品規格 Product Spec.	塗層厚度 Coating Thickness	表面加工處理 Surface Treatment
I. 鍍鋅烤漆鋼捲 (彩色新) Pre-painted hot-dip galvanized steel coil (ColorZink)	1. 聚酯樹脂 (PE)	CNS 10804 (2013) CNS 15298 (2013) CNS 15299 (2013)	底漆：聚胺酯或 環氧樹脂 5 $\mu$ m  面漆：15-20 $\mu$ m  背底漆：聚胺酯或 環氧樹脂 2 $\mu$ m	保護膜 Protective film can be applied  金屬壓花 杉木紋 泥面紋 皮革紋
	2. 矽質強化聚酯樹脂 (SMP)	JIS CGCC G3312 CGCD1~3 (2013) CGC340 CGC400 CGC440 CGC490 CGC570	背面漆：聚胺酯或環氧樹脂 5-12 $\mu$ m  Primer: PU or Epoxy 5 $\mu$ m  Topcoat: 15-20 $\mu$ m  Back Primer: PU or Epoxy 2 $\mu$ m  Back Coat: PE or Epoxy 5-12 $\mu$ m	Metal Embossed Cedar wood Stucco Leather
II. 鍍 5% 鋁-鋅烤漆鋼捲 (彩色鳳) Pre-painted 5% Al-Zn coated steel coil (ColorFan)	3. 壓克力樹脂 (ACRYLIC)	JIS CZACC G3318 CZACH (2013) CZACD1 CZAC340 CZAC400 CZAC440 CZAC490 CZAC570	Primer: PU or Epoxy 5 $\mu$ m  Topcoat: 15-20 $\mu$ m  Back Primer: PU or Epoxy 2 $\mu$ m  Back Coat: PE or Epoxy 5-12 $\mu$ m	Metal Embossed Cedar wood Stucco Leather
III. 鍍 55% 鋁-鋅烤漆鋼捲 (彩色龍) Pre-painted 55% Al-Zn coated steel coil (ColorLume)	4. 氟碳樹脂 (PVDF)	JIS CGLCC G3322 CGLCD (2013) CGLC400 CGLC440 CGLC490 CGLC570  ASTM A755M (2016) AS 2728 (2013) EN 10169+A1 (2010)	Back Coat: PE or Epoxy 5-12 $\mu$ m	
IV. 塗層壓花烤漆鋼捲 Pre-painted embossed steel coil	5. 聚氯乙烯可塑溶膠塗料 (PVC PLASTISOL)	JIS SG K6744 SA (2007)  ASTM A755M (2016)  EN 10169+A1 (2010)	底漆：環氧樹脂 面漆：PVC PLASTISOL 150-250 $\mu$ m 背底漆：聚胺酯或 環氧樹脂 2 $\mu$ m 背面漆：PVC 可塑溶膠 塗料 100-250 $\mu$ m 或環氧塗料 7 $\mu$ m  Primer: Epoxy Topcoat: PVC PLASTISOL 150-250 $\mu$ m Back Primer: PU or Epoxy 2 $\mu$ m Back Coat: PVC PLASTISOL 100-250 $\mu$ m or Epoxy 7 $\mu$ m	PVC 壓花 獸皮紋 荔枝紋 PVC Embossed Leather Lichee

備註 ■表列 ASTM 規格為公制，其英制規格 (在規格代號後不加 M，如 A755、A792) 亦可生產。  
■塗層厚度僅供參考。

Remarks : ■ The ASTM standards presented here adopt the equivalent metric system. (The imperial system deletes the "M" after their specification number, such as A755 and A792.)

■ Coating thickness is for reference only.